

Status: 07/2025



Products need labeling
Label printers
for industrial applications



MACH 4S
Made in Germany

Key features



MACH 4S

Label printers for industrial applications

The **MACH 4S** provide all features of an industrial printer with a wide application range.

The print mechanics and the chassis are made of high-quality materials and perfectly match in terms of shape and function.

The large, colored touchdisplay with self-explanatory symbols offers best operability.

Labels and ribbons are easy to insert from the front.

The centered material guide eliminates any need of adjustments.

The hightech electronic board integrates all the needed interfaces as standard and is ready for any connection.

- reliable and fast printing
- accurate imprint
- compact, appealing design
- easy operation
- little footprint

Sample applications:

PCB labels

When only little space is available
– smallest label size 5 x 5 mm

Type plates

Pin sharp fonts, graphics and barcodes
up to 600 dpi

Cardboard box and pallet labels

up to a passage width of 120 mm



Types



**Material guide
centered**



1.1 Type B with tear-off edge

for printing on all materials that are wound on rolls or reels or fanfold.

Label printer		MACH 4.3S		MACH 4S	
Printable resolution	dpi	203	300	300	600
Print speed	up to mm/s	300	300	300	150
Print width	up to mm	104	108.4	105.7	105.7

1.2 Type P with peel-off function

for printing on all materials that are wound on rolls or reels or fanfold. In addition, the labels can be dispensed.

Label printer		MACH 4.3S		MACH 4S	
Printable resolution	dpi	203	300	300	600
Print speed	up to mm/s	300	300	300	150
Print width	up to mm	104	108.4	105.7	105.7
Label height	from mm	12			

1.3 Type C with cutter

for printing on all materials that are wound on rolls or reels or fanfold. From 12 mm in height, the labels and continuous materials can be cut.

Label printer		MACH 4.3S		MACH 4S	
Printable resolution	dpi	203	300	300	600
Print speed	up to mm/s	300	300	300	150
Print width	up to mm	104	108.4	105.7	105.7
Cutting length	from mm	12			
Gap height	up to mm	2.5			
Cuts/min, without material	up to	100			
Stop print job when		final cutter position has not been reached			

Accessories



2.16 External rewriter ER4/210

Label winding is either outside or inside. An adapter kit for exact alignment of the external rewriter is included in the delivery.

External rewriter		ER4/210
Material width	up to mm	120
Roll diameter	up to mm	210
Core diameter	mm	40 in cases of a rewind axle or a cardboard core 76 in cases of a cardboard core and an adapter
Winding		outside or inside

Details

1 Cover with a large panoramic window

It can be opened wide. The integrated damping mechanism provides smooth closing. Label stock is visible at any time.

2 Roll holder

The label roll is put onto the holder and, at this, is automatically centered. Materials of different widths can be placed within the box.

3 Ribbon holder

The ribbon is pushed onto the spring-mounted holder and is centered by means of a margin stop and the position indication. The insertion in the print mechanics is simple and comfortable.

4 Print mechanics

It opens at the push of a button and offers easy access.

5 Print heads

All print heads are freely interchangeable. They are automatically detected and calibrated by the CPU. Major data such as running performance, maximum operating temperature and heat energy are directly stored in the print head. The data can be read at the plant.

6 Gap sensor

It is arranged for labels or punch marks and end of material as well as for print marks in a centered position. In case of multi-track labels, you can switch to a sensor that is shifted 10 mm to the left.

7 Material guide

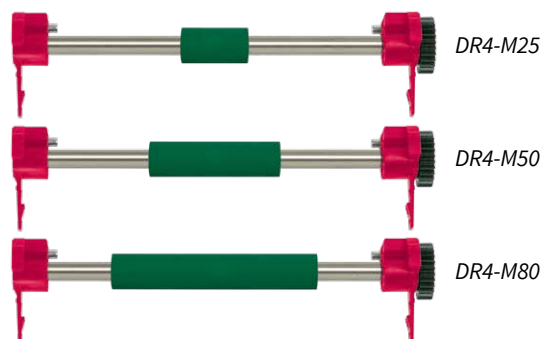
With the lateral retaining wheel the width is adjusted. At this, the labels are automatically centered.

8 Reflective sensor

Labels and end of material as well as print marks are identified by the slideable sensor.

9 Print roller DR4

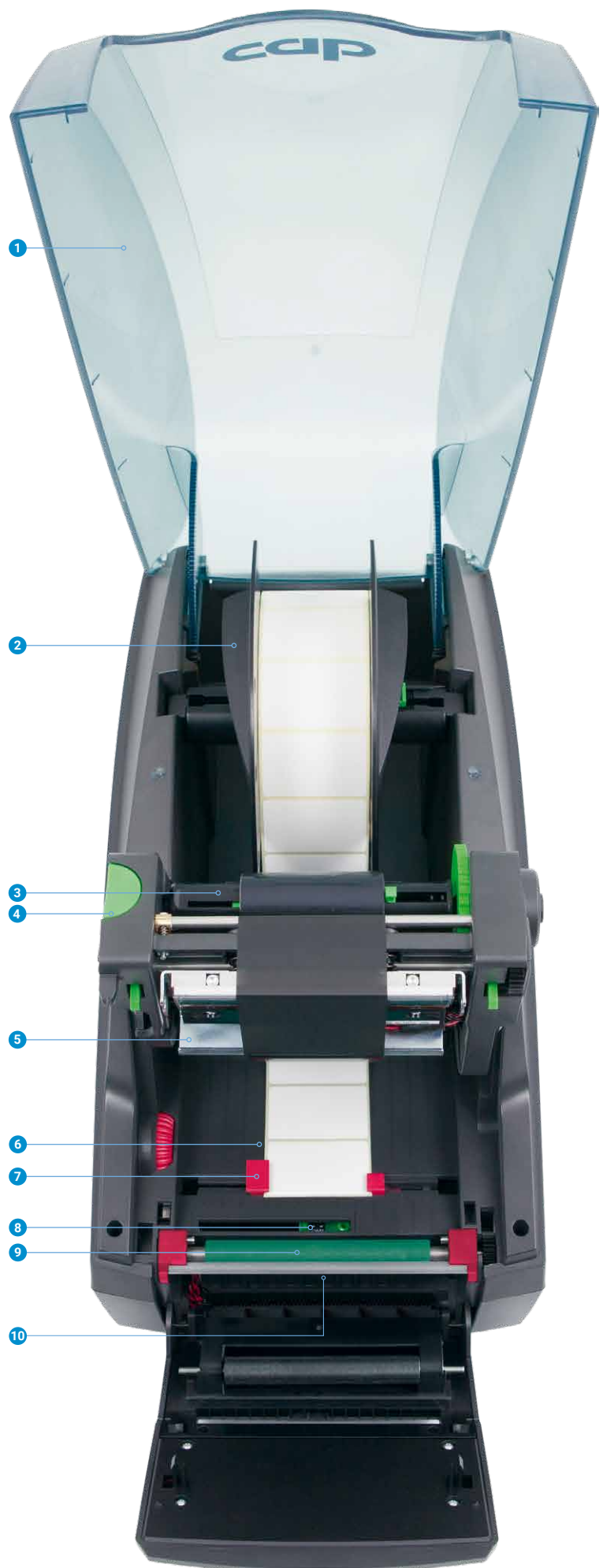
It can be quickly and easily unlocked in few steps for cleaning or replacement. Coating: synthetic rubber



To achieve accurate imprint with slim materials and ribbons slim print rollers are needed. These prevent from print roller wear, print head contamination and errors during material feed.

10 Peel-off function (with "P" type)

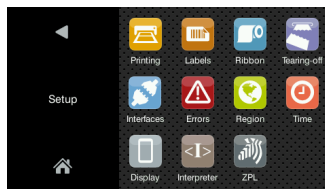
The liner tape is lead down behind the operation panel. The label separates from the liner tape on the peel-off edge. In terms of application safety, label peel-off has to be tested.



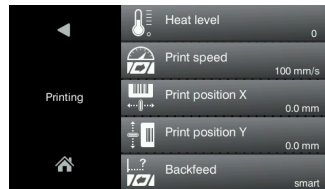
Operation panel

Intuitive and easy operation with self-explanatory symbols to configure the device setups

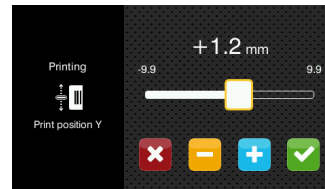
- 1 **LED signal:** Power ON
- 2 **Status bar:** Data reception, Record data stream, Ribbon pre-warning, SD memory card / USB memory stick plugged, WLAN, Ethernet, USB Slave, Time
- 3 **Printer status:** Ready, Pause, Number of printed labels per print job, Label in peel-off position, Awaiting external start signal
- 4 **Operation**
 - Cutter
Tear-off mode / peel-off mode
Tear-off mode
 - Jump to menu
 - Reprint
 - Suspend and continue a print job
 - Stop and delete all print jobs
 - Label feed



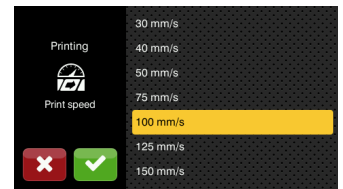
Setup options



Printing parameters



Print position Y



Print speeds

External operation panel

If the operation panel of a printer cannot be accessed, an additional external one can be plugged.

Same functionality as on the printer

Landscape or portrait mode

Operability as desired on the external operation panel or on the printer

Printer connectivity: USB 2.0 Hi-Speed device

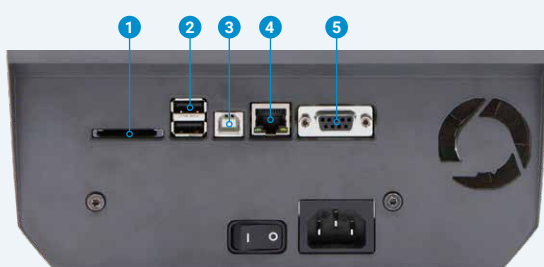
- 1 **LED:** Power ON
- 2 **USB port** to plug a service key or a memory stick, to transfer data to the IFFS memory
- 3 **Connecting USB cable** for power supply
cab provides specified cables. Lengths are 1.8 m to 16 m.



Video tutorials



Interfaces on the back of the device



- 1 Slot for a **SD memory card**
- 2 **2 x USB host** to connect a Service Key, USB stick, keyboard, barcode scanner, USB WLAN stick, external control panel
WLAN hotspot or infrastructure mode: In hotspot mode it is possible to directly connect a mobile device with the printer via WLAN.
- 3 **USB 2.0 Hi-speed device** to connect a PC
- 4 **Ethernet 10/100 Mbit/s**
- 5 **RS232C** 1,200 to 230,400 baud/8 bit

Technical data

● typical ○ possible ■ standard □ option

Label printer			Type	MACH 4.3S		MACH 4S	
Material feed				centered			
Printing method	Thermal transfer			●		●	●
	Thermal direct			●		○	–
Printable resolution			dpi	203	300	300	600
Print speed			up to mm/s	300	300	300	150
Print width			up to mm	104	108.4	105.7	105.7
Print length			up to mm	13,500	6,000	6,000	1,500
Start of printing			Distance to locating edge	mm		centered	
Material ¹⁾							
Paper, cardboard, plastics PET, PE, PP, PI, PVC, PU, acrylate, Tyvec				●	●	●	●
Shrink tubes ready-for-use				●	●	●	●
Textile tapes				●	●	●	●
Packing	on rolls, reels, fanfold			●	●	●	●
	Roll diameter	up to mm	205				
	Core diameter	mm	38.1 - 76				
	Winding		outside or inside				
Labels	Width	mm	5 - 116				
	Height excl. label backfeed	from mm	5				
	incl. label backfeed	from mm	12				
	Peel-off, single cut	from mm	20				
	Thickness	mm	0.03 - 0.6				
Liner material	Width at core diameter 38 mm	mm	9 - 120				
	76 mm	mm	25 - 120				
	Thickness	mm	0.03 - 0.16				
Continuous material	Width at core diameter 38 mm	mm	5 - 120				
	76 mm	mm	25 - 120				
	Thickness	mm	0.03 - 0.5				
	Weight (cardboard)	up to g/m²	180				
Shrink tubes	Width ready-for-use	up to mm	120				
	Thickness	up to mm	1.1				
Ribbon ²⁾	Ink side		outside or inside				
	Roll diameter	up to mm	72				
	Core diameter	mm	25,4				
	Variable length	up to m	360				
	Width	mm	25 - 114				
Printer sizes and weight							
Width x Height x Depth			mm	240 x 317 x 435			
Weight			kg	6			
Label sensor indicating the position							
Gap sensor			for	labels or punch marks and end of material, print marks on transparent materials			
Reflective sensor			reflex from below	for	labels and end of material, print marks on non-transparent materials		
Distance of sensor			gap	mm	centered or shifted by 10 mm to the left		
from centre to locating edge			reflex from below	mm	adjustable from centre by 56 mm to the left or by 10 mm to the right		
Material passage			up to mm	2			
Electronics							
Processor 32 bit clock rate			MHz	800			
Main memory (RAM)			MB	256			
Data memory (IFFS)			MB	50			
Slot to connect a SD memory card (SDHC, SDXC)			up to GB	512			
Battery for time and date, real-time clock				■			
Data memory when power is switched off (e.g. serial numbering)				■			
Interfaces							
RS232C 1,200 to 230,400 baud/8 bit				■			
USB 2.0 Hi-speed device to connect a PC				■			
Ethernet 10/100 Mbit/s IPv4 and IPv6				LPD, RawIP printing, SOAP web service, OPC UA, WebDAV DHCP, HTTP/HTTPS, FTP/FTPS, TIME, NTP, Zeroconf, SNMP, SMTP, VNC			
2 x USB host on the back of a unit				Service Key, USB stick, USB WLAN stick, USB WLAN stick with a rod antenna, keyboard, barcode scanner, external control panel			
USB WLAN stick 2.4 GHz 802.11b/g/n 2.4 GHz 802.11b/g/n + 5 GHz 802.11a/n/ac, rod antenna				hotspot mode or infrastructure mode □			
Peripheral connection for cutter or peel-off function				■			
Operating data							
Power supply				100 - 240 VAC, 50/60 Hz, PFC			
Power consumption				Standby <10 W / typical 80 W / max. 200 W			
Temperature / humidity	Operation			+5 - 40°C / 10 - 85 %, not condensing			
	Stock			0 - 60°C / 20 - 85 %, not condensing			
	Transport			-25 - 60°C / 20 - 85 %, not condensing			
Approvals				CE, UKCA, FCC Class A, ICES-3, cULus, CB, CCC, BIS, BSMI, KC-Mark, Mexico Reg. → BIS not provided for 4.3 S/C types			
Operation panel							
Colored LCD touch display	Screen diagonal	"	4.3				
	Resolution Width x Height	px	480 x 272				

¹⁾ The material specifications are standard values. Applications with small labels, thin, slim, thick and stiff materials as well as strongly adherent labels have to be tested, so is the peel-off function. ²⁾ The ribbon should at least correspond with the width of the liner material.

Technical data

■ standard □ option

Setup options			
	Print Labels Ribbon Tear-off Peel-off Cut Interfaces Error	Region: - Language - Country - Keyboard - Time zone Time Display: - Brightness - Power saving mode - Orientation Interpreter	
Status bar			
	Data reception Record data stream Ribbon pre-warning SD memory card plugged USB memory stick plugged	WLAN Ethernet USB slave Time	
Monitoring			
	Ribbon pre-warning End of ribbon Direction of ribbon winding End of material	Periphery error Print head voltage Print head temperature Print head open	
Test routines			
System diagnostics	on start-up, including print head detection		
Information display, test printout, analysis	Status printout Fonts list List of devices WLAN status	Test grid Label profile List of events Monitor mode	
Status reports	- Printout of device settings, e.g. print lengths and service hours - Device status request by software command - Display of, e.g., network errors, no links, barcode errors, periphery errors, etc.		
Fonts			
Font types internally provided	5 bitmap fonts: 12 x 12 dots 16 x 16 dots 16 x 32 dots OCR-A OCR-B	7 vector fonts: AR Heiti Medium GB-Mono CG Triumvirate Condensed Bold Garuda HanWangHeiLight Monospace 821 Swiss 721 Swiss 721 Bold	
to be stored	TrueType fonts		
Character sets	Windows-1250 to -1257 DOS 437, 737, 775, 850, 852, 857, 862, 864, 866, 869 EBCDIC 500 ISO 8859-1 to -10 and -13 to -16 WinOEM 720 UTF-8 MacRoman DEC MCS KOI8-R Western European Eastern European Chinese simplified Chinese traditional Thai		Cyrillic Greek Latin Hebrew Arabic
Bitmap fonts	Widths and heights 1 - 3 mm Zoom factors 2 to 10 Orientations 0°, 90°, 180°, 270°		
Vector / TrueType fonts	Size in width and height 0,9 - 128 mm Variable zoom Orientation 360° in steps of 1°		
Font styles	bold, italic, underlined, outline, inverse - depending from the font types		
Character spacing	variable or monospace		

Graphics		
Graphic elements	Lines, arrows, rectangles, circles, ellipses - filled or filled with fading	
Graphic formats	PCX, IMG, BMP, TIF, MAC, GIF, PNG	
Codes		
1D barcodes (linear)	Code 39, Code 93 Code 39 Full ASCII Code 128 A, B, C EAN 8, 13 EAN/UCC 128/GS1-128 EAN/UPC Appendix 2 EAN/UPC Appendix 5 FIM HIBC	Interleaved 2/5 Ident and routing code of Deutsche Post Codabar JAN 8, 13 MSI Plessey Postnet RSS 14 UPC A, E, E0
2D and stacked codes	DataMatrix DataMatrix Rectangle Extension QR code Micro QR code rMQR code GS1 QR code GS1 DataMatrix GS1 Digital Link (QR and DataMatrix) PDF 417 Micro PDF 417 UPS MaxiCode GS1 DataBar Aztec Codablock F Dotcode RSS 14 truncated, limited, stacked, stacked omni-directional All codes are variable in terms of height, modular width and ratio; orientations 0°, 90°, 180°, 270° check digit, plain text printout and start / stop code are options depending from the type of code	
Software		
Label software	cablabel S3 Lite cablabel S3 Viewer cablabel S3 Pro cablabel S3 Print	■ ■ □ □
Also running	with CODESOFT Loftware Spectrum NiceLabel BarTender	
Stand-alone operation		■
Windows printer drivers certified WHQL for	Windows 10 Windows 11	Server 2016 Server 2019 Server 2022 ■
Apple printer drivers	Mac OS X 10.6 or any later release	
Linux printer drivers	CUPS 1.2 or any later release	
Programming	JScript printer language abc Basic Compiler ZPL II (Datastream be tested in advance)	■ ■ □
Integration	SAP Database Connector	■ ■
Administration	Printer control Configuration in Intranet and Internet	■ ■

cab uses free and Open Source Software in its products.
For information see www.cab.de/opensource

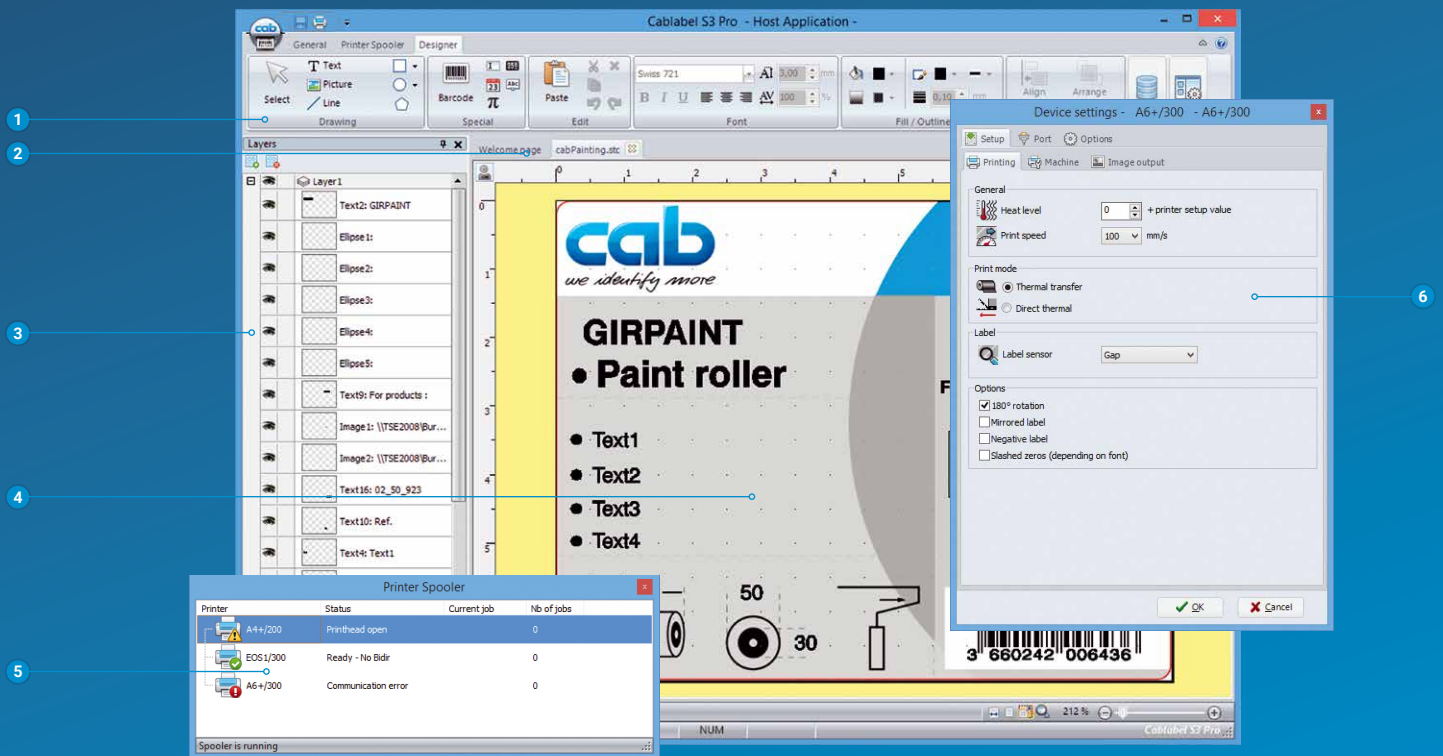
Label software cablabel S3

Designing, printing, administrating with cablabel S3

cablabel S3 opens up the full potential of cab devices.

First of all, the label must be designed. Only when it comes to printing it has to be decided whether the label shall be processed on a label printer, a print and apply or marking laser system.

cablabel S3 is of a modular design which makes it adaptable to requirements step by step. To support functions like native JScript programming, elements such as the JScript Viewer are embedded as plug-ins. The designer user interface and the JScript code are synchronized in real time. Special functions like the Database Connector or barcode testers can be integrated.



- 1 **Toolbar**
to create different label objects
- 2 **Tabs**
to quickly switch from one running label design to another
- 3 **Layers**
to administrate different label objects
- 4 **Designer**
simplifies the design and displays the label WYSIWYG
- 5 **Printer spooler**
to monitor all print jobs and the state of the printer
- 6 **Drivers**
for setting and the communication with devices

Printing in stand-alone operation

This operating mode is the printer's ability to select and print labels even when it is not connected to a host system.

The label has to be designed with a software such as cablabel S3 or by direct programming with a text editor on a PC. Label formats, texts, graphics as well as database contents are stored on a memory card, a USB memory stick or in the internal IFFS memory.

Only variable data are sent to the printer via a keyboard, a barcode scanner, scales or other host systems and/or recalled by the Database Connector from the host and printed.



For further information see
www.cab.de/en/cablabel



Printer control and administration

Printer drivers



cab provides drivers to control a printer with software other than cablabel S3.



Free download on www.cab.de/en/support



Printer programming



JScript

To control the printer, cab has developed the embedded programming language JScript. See manual for free download at www.cab.de/en/programming



abc Basic Compiler

In addition to JScript and as an integral part of the firmware, it allows advanced printer programming before data are sent to printout. For example, external printer languages can be replaced without interfering in the current print job. Also data from other systems such as a scale, a barcode scanner or PLC can be integrated.

Connecting to SAP®

Labels can be printed from SAP¹⁾ on cab devices and systems. There are various methods:

- Printing with SAPscript
- Printing with SmartForms
- Printing with Adobe Interactive Forms

See instructions in detail on www.cab.de/en/sap

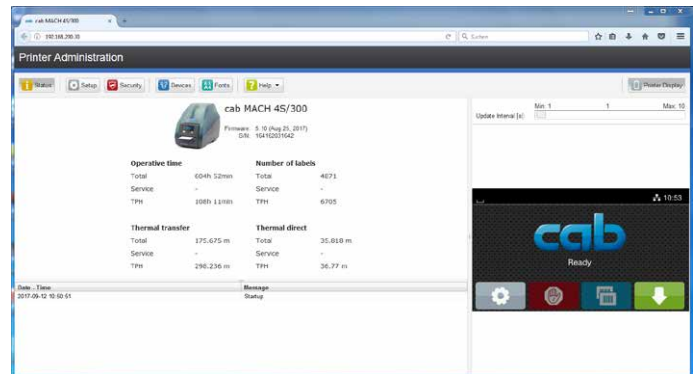
¹⁾ SAP and associated logos are trademarks or registered trademarks of SAP SE

Printer administration



Configuration in Intranet and Internet

The HTTP and FTP server integrated in the printer via standard programs like a web browser or FTP clients allows printer control and configuration, firmware updates and memory card administration. Via email or SNMP, the SNMP and SMTP client datagram sends status, warning and error messages to administrators and users. Time and date are synchronized by a time server.



Database Connector

Printers connected to a network may directly access data from a central ODBC or OLEDB-ready database and print it on a label. While printing, data can be rewritten to the database.



Delivery program

Pos.		Part no.	Printers
1.1		5984630 5984631 5984632 5984633	Label printer MACH 4.3S/200B Label printer MACH 4.3S/300B Label printer MACH 4S/300B Label printer MACH 4S/600B
1.2		5984634 5984635 5984636 5984637	Label printer MACH 4.3S/200P Label printer MACH 4.3S/300P Label printer MACH 4S/300P Label printer MACH 4S/600P
1.3		5984638 5984639 5984640 5984641	Label printer MACH 4.3S/200C Label printer MACH 4.3S/300C Label printer MACH 4S/300C Label printer MACH 4S/600C
Scope of delivery			
Label printer Power cable Type E+F, length 1.8 m Connecting cable USB, length 1.8 m Instructions DE/EN			
Provided online			
 https://setup.cab.de/en Instructions in 30 languages Configuration manual DE/EN/FR Service manual DE/EN Spare parts list DE/EN Programming manual EN Windows printer drivers certified WHQL for Windows 10 Server 2016 Windows 11 Server 2019 Server 2022 Apple Mac OS X printer drivers DE/EN/FR Linux printer drivers DE/EN/FR Label software cablabel S3 Lite cablabel S3 Viewer Database Connector			

Pos.		Part no.	Wear parts
2.1		5977382.001 5977383.001 5977444.001 5977380.001	Print head 4.3/200 Print head 4.3/300 Print head 4/300 Print head 4/600
2.2		5984649.001	Print roller DR4
2.3		5984223.001	Print roller DR4-M25
2.4		5984224.001	Print roller DR4-M50
2.5		5984228.001	Print roller DR4-M80

Scopes of delivery, design and technical specifications correspond to the date of the printing. Subject to change. The data provided in the catalog do not represent any warranty or guarantee.

Pos.		Part no.	Extra equipment
2.6		6010186 5907718.850 5907730.850 5907750.850 5907760.850 5907765.850	External operation panel Connecting cable USB / 1.8 m Connecting cable USB / 3 m Connecting cable USB / 5 m Connecting cable USB / 11 m Connecting cable USB / 16 m
2.7		5977370	SD memory card
2.8		5977730	USB memory stick
2.9		5978912.001	USB WLAN stick 2.4 GHz 802.11b/g/n
2.10		5977731	USB WLAN stick with rod antenna 2.4 GHz 802.11b/g/n + 5 GHz a/n/ac
2.12		5948205	Label selection - I/O box
2.13		5550818	Connecting cable RS232 C 9/9 pin, length 3 m
2.14		5984648.001	Roll holder
2.15		5984647.001	Ribbon holder
2.16		5540750	External rewinder ER4/210
Pos.		Part no.	Label software
11.7		Bundle 5588001 5588100 5588101 5588150 5588151 5588152 5588002 5588105 5588106 5588155 5588156 5588157	cablabel S3 Lite (Download on cab.de/en) cablabel S3 Pro 1 WS cablabel S3 Pro 5 WS cablabel S3 Pro 10 WS cablabel S3 Pro 1 add. licence cablabel S3 Pro 4 add. licences cablabel S3 Pro 9 add. licence cablabel S3 Print 1 WS cablabel S3 Print 5 WS cablabel S3 Print 10 WS cablabel S3 Print 1 add. licence cablabel S3 Print 4 add. licences cablabel S3 Print 9 add. licences
11.10		in preparation 9009950	cablabel S3 Print Server Programming manual EN, printed copy



Information is also available on the Internet
www.cab.de/en/mach4s

Overview of cab products

Label printers
MACH1, MACH2



Label printers
EOS 2



Label printers
EOS 5



Label printers
MACH 4S



Label printers
SQUIX 2



Label printers
SQUIX 4



Label printers
SQUIX 6.3



Label printers
SQUIX 8.3



Label printers
XD Q double-sided



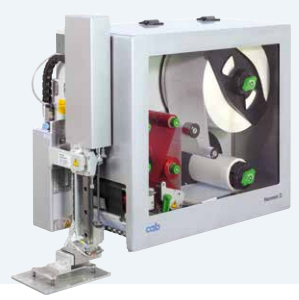
Label printers
XC Q two-colored



Print and apply systems
HERMES Q



Print and apply systems
Hermes C two-colored



Tube labeling systems
AXON 1



Print modules
PX Q



Labels and ribbons



Label software
cablabel S3



Label dispensers
HS, VS



Labeling heads
IXOR



Marking lasers
XENO 4



Laser marking systems



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cab // 820 distribution and service partners in more than **80** countries

cab
we identify more